## 2.7 S-26 Epoxy Enamel Coating(Twin Pack)

## SOLVENT SOLUBLE

## **General application instructions**

S-26 Epoxy Enamel Coating is designed for application over GRP (fibreglass) surfaces.

Application Instruction:

## Important: See our Preliminary and General (P&G) Notes

Always sand down the fibreglass surface to flatten and remove the gloss finish. Failure to observe this will result in the S-26 Epoxy Enamel pealing and flaking.

Once sanding has taken place use a suitable quick drying solvent to remove all traces of dust.

Then apply 2 to3 coats of theS-26 Epoxy Enamel giving no more than 12 hours at +20°C to overcoat. Failure to observe this will result in no chemical adhesion taking place and the necessity to sand down to provide a suitable key.

Pot life once mixed 3 to 9 hours depending on ambient temperatures.

Mix 4:1 (Base to Hardener)

An industrial fan will increase air circulation and will assist in the product drying curing. 3 to 7 days full cure depending on temperature.

Application Tools:	Brush, Spray Method
Cleaning Tools With:	Xylene
Spread Rate:	±6m <sup>2</sup> per litre depending on substrata
Packaging:	1L, 5L, 20L
Colour:	White, Grey, Charcoal, Black, Terracotta Red, Mid Green